

Tuesday, September 26, 2017 9:53:33 AM

Push

Page 1

Quality Control

**DAS
40
9-89**

⑦ 17/09/20

**DAS
40
9-88**

17/09/26

DAS
38
9-89

SEP 25 2017

166524

Tuesday, September 26, 2017 9:53:33 AM

N900040100

Setup Start *NS1*

Stop *NS2*

1

Start Date: 9/26/2017 **Start Qty:** 1.00

Required Date: 9/27/2017 Req'd Qty: 1.00

1

Customer:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

130

130

Small Fab

Memo

Debur if necessary.

0.00

0.13

140

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.02

Identify as per dwg & Stock Location: 47/160 0.00

0.00

150

Memo

Packaging

0.01

Work Order ID 166524

166524

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Item ID: D3575-5 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Cargo Floor Protector
Start Date: 9/26/2017 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 9/27/2017 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.10							
Quality Control									

DAS
21
9-89

SEP 26 2017

Picklist Print

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Work Order ID: 166524

166524

Parent Item: D3575-5

D3575-5

Parent Item Name: Cargo Floor Protector

Start Date: 9/26/2017

Required Date: 9/27/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev :A New Issue 07.07.23 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MLEXS.125-F60029-04

Purchased

No

100

sf

6,858.380

10.666

11.22737

MI FXS 125-F60029-04

**

17/09/2017

DAS
40
9-89

GE PLASTICS LEXAN SHEET (DARK GREY)

Location

Loc Qty

Loc Code

mat

799.94

m137737

799.94

MAT018

6058.44

m137737

2218.44

m138511

3840

12

DART AEROSPACE LTD		Work Order:	166524
Description: Cabin Floor Protector		Part Number:	D3575-5
Inspection Dwg: D3575	Rev: A	Page 1 of 1	

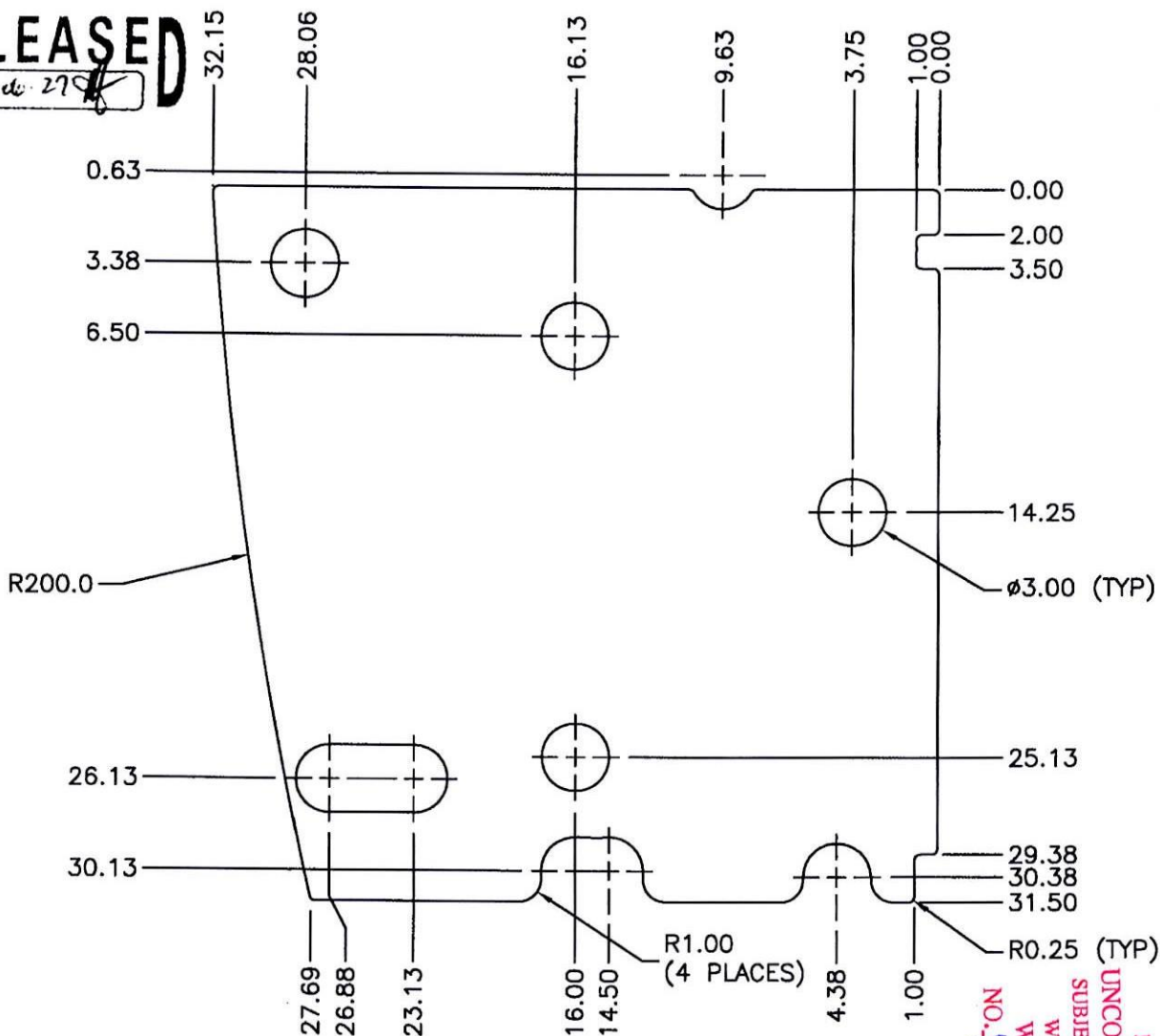
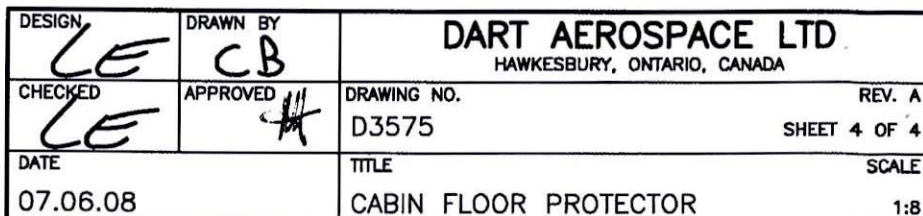
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø3.001	1		Visual	
3.38	+/-0.030	3.379	1		Type	
6.50	+/-0.030	6.495	1			
26.13	+/-0.030	26.14	1			
30.13	+/-0.030	30.14	1			
2.00	+/-0.030	2.001	1			
3.50	+/-0.030	3.501	1			
14.25	+/-0.030	14.26	1			
25.13	+/-0.030	25.14	1			
29.38	+/-0.030	29.39	1			
30.38	+/-0.030	30.385	1			
31.50	+/-0.030	31.495	1			
1.00	+/-0.030	1.00	1			
4.38	+/-0.030	4.387	1			
14.50	+/-0.030	14.51	1			
16.00	+/-0.030	16.01	1			
23.13	+/-0.030	23.14	1			
26.88	+/-0.030	26.89	1			
27.69	+/-0.030	27.70	1			
1.00	+/-0.030	1.00	1			
3.75	+/-0.030	3.76	1			
9.63	+/-0.030	9.62	1			
16.13	+/-0.030	16.12	1			
28.06	+/-0.030	28.05	1			
32.15	+/-0.030	32.16	1			

Measured by:	DAS 40	Audited by:	DAS 38	Prototype Approval:	N/A
Date:	17/09/26	Date:	SEP 25 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	



D3575-5 CABIN FLOOR PROTECTOR (SHOWN)
D3575-6 CABIN FLOOR PROTECTOR (OPPOSITE)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 16654
MS
125 THICK

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK,
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-5/-6" USING FINE POINT PERMANENT INK MARKER
ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8969

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